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			CHECKED		
			APPROVED		

CAGE CODE: **12522**

TECHNICAL BULLETIN – TB-207

**INSTALLATION PROCEDURE
FOR
CRIMP PIN RECEPTACLE ASSEMBLY.**

TB-207

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SHEET 1 OF 4

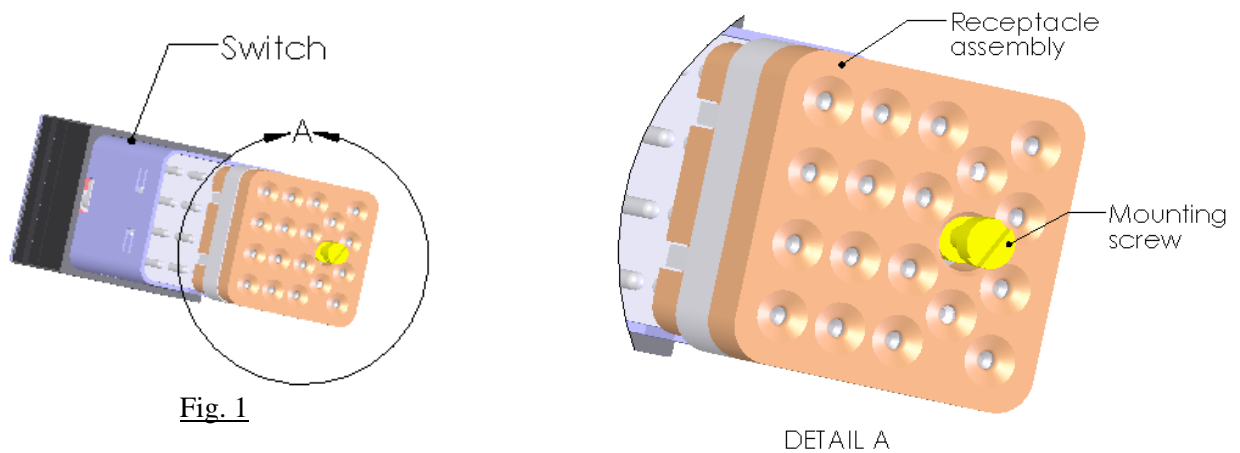
1.0

PURPOSE:

THE PURPOSE OF THIS TECHNICAL BULLETIN IS TO PROVIDE NECESSARY INSTRUCTIONS TO THE CUSTOMER FOR PROPER INSTALLATION OF CRIMP PIN RECEPTACLE ASSEMBLY FOR SERIES 100 AND SERIES 90 CRIMP PIN TERMINATION SWITCHES / INDICATORS.

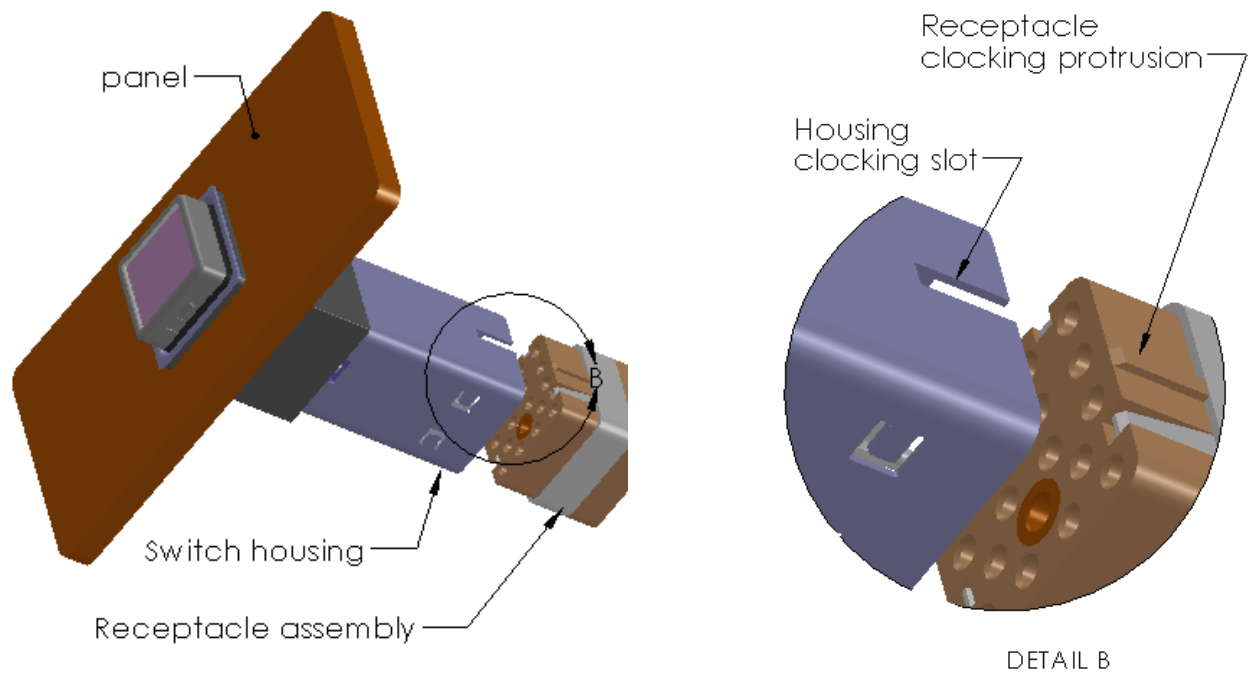
MOUNTING PROCEDURE

PRIOR TO INSTALLATION OF SWITCHES/INDICATORS ONTO THE PANEL, THE RECEPTACLE SHOULD BE REMOVED. THIS CAN BE ACCOMPLISHED BY TURNING RECEPTACLE MOUNTING SCREW COUNTERCLOCKWISE. IT IS IMPORTANT TO NOTE THAT THE SCREW IS CAPTIVE AND WILL NOT DISENGAGE ITSELF FROM THE RECEPTACLE COMPLETELY. SEE FIGURE 1.



1. ONCE THE SWITCH/INDICATOR HAS BEEN INSTALLED PROPERLY USING THE SWITCH LOCKING CAM NUTS ON BOTH SIDES OF THE SWITCH/INDICATOR, REPLACE RECEPTACLE BACK ONTO SWITCH/INDICATOR MAKING SURE THAT ALL CRIMP PINS AND MOUNTING HOLE ARE PROPERLY ALIGNED WITH THE RECEPTACLE CRIMP PINS AND RECEPTACLE MOUNTING SCREW RESPECTIVELY. NOTE THAT THERE IS A CLOCKING SLOT ON THE HOUSING AND A CLOCKING BOSS/PROTRUSION ON THE RECEPTACLE TO AID IN/PREVENT MISALIGNMENT DURING INSTALLATION. SEE FIGURE 2.

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2. WHILE HOLDING RECEPTACLE IN PLACE ON SWITCH/INDICATOR, TIGHTEN RECEPTACLE MOUNTING SCREW CLOCKWISE. RECOMMENDED TORQUE IS 16 +/- 2 INCH-OUNCES.

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