



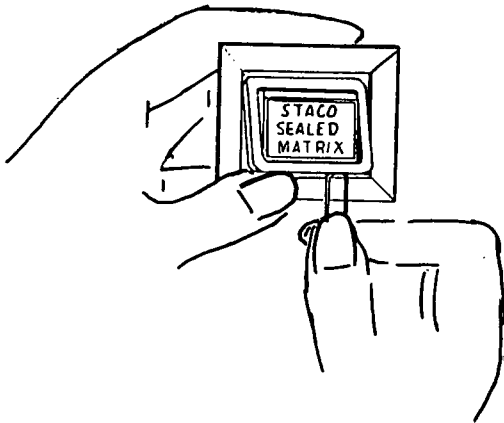
STACOSWITCH

a STACO, INC. company

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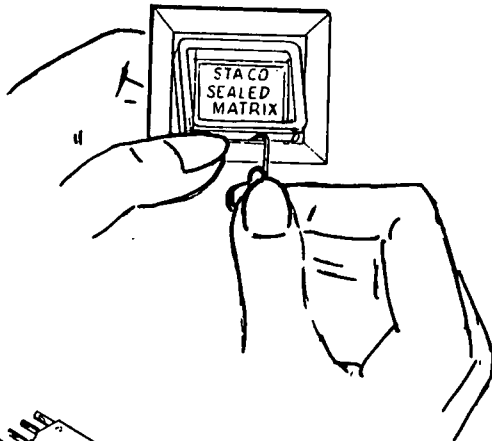
TECHNICAL BULLETIN 12-A-17
SERIES 50 SEALED PUSHBUTTON

Instructions for Removal and Reinsertion



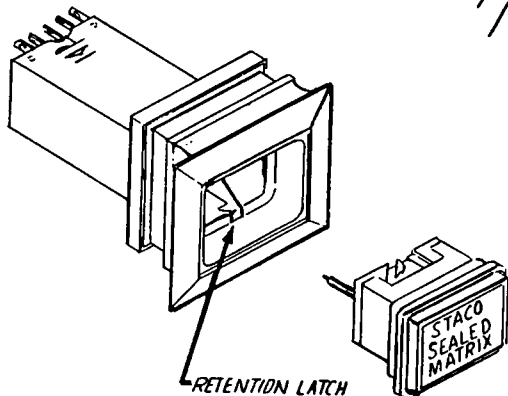
STEP NO. 1

Using a paper clip or a small, smooth screwdriver, raise bottom edge of rubber seal just enough to be able to hold it up with your thumb. DO NOT ATTEMPT TO RAISE SEAL ANY HIGHER. DO NOT USE SHARP OR ROUGH TOOL.



STEP NO. 2

Holding lower edge of seal slightly raised, insert end of paper clip or small screwdriver and engage pushbutton retention latch lever. Push latch lever to the right, releasing pushbutton. Spring loaded lamp contacts will push pushbutton to an extended position above panel.



STEP NO. 3

Release latching lever and pull pushbutton straight out.

TO REINSERT, position pushbutton so bottom of legend faces retention latch lever. This will position pushbutton to properly mate with switch/indicator module. Push pushbutton in until it bottoms on module and retention latch lever is engaged. Press rubber seal down on all four sides to reestablish moisture seal. BE SURE LAMPS ARE INSTALLED BEFORE INSERTING PUSHBUTTON