

SERIES 40R PUSHBUTTON/DISPLAY SCREEN DISASSEMBLY

The Rectangular Series 40R Pushbutton/Display Screen is a modular unit that can be field disassembled without tools. It consists of a high-temperature plastic housing that contains various stackups of color filters, diffusers, photographic or engraved legends, and lenses that are retained by a metal Bezel. (Refer to Fig. 1).

Changing legends, color filters and diffusers may be accomplished by placing the fingernails under the tabs of the Bezel and gently springing both of them apart at the same time until the retainer barbs are clear of the housing (refer to Fig. 2) Then slide the Bezel off of the housing in an even motion. After disassembling, the Bezel and all of the internal parts are accessible for relegending.

When reassembling, the Bezel should again be replaced with care to prevent overstressing.

CAUTION: Do not hook one side of the Bezel tab and then the other. Use the same recommended straight-on motion as in the removal procedure.

NOTE:

1. When disassembling a Captive Pushbutton/Display Screen, it is recommended that the Pushbutton assembly, along with the captive retainer, be removed. For detailed removal information, refer to the STACOSWITCH Technical Bulletin 1210-6 - Captive Pushbutton Option - Series 40R.

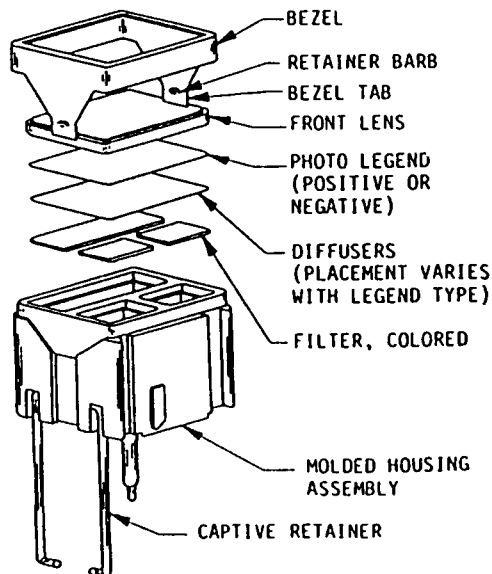


FIG. 1

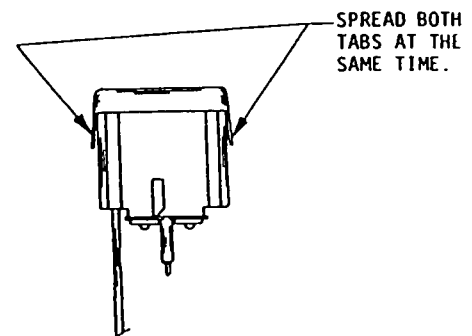


FIG. 2