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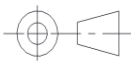
CUSTOMER	
APPROVALS	DATE
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THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES		
DECIMALS	ANGLES	FRACTIONS
X ± .03	± 1/2°	± 1/64
XX ± .010		
XXX ± .005		

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TITLE TECHNICAL BULLETIN, INSTALLATION PROCEDURE FOR CRIMP PIN RECEPTACLE ASSEMBLY			
SIZE A	CAGE CODE 12522	DWG NO TB-207	REV 1.1
SCALE NONE	WT	SHEET SHEET 1 OF 4	

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1.0 PURPOSE:

The purpose of this technical bulletin is to provide necessary instructions to the customer for proper installation of crimp pin receptacle assembly for Series 100 and series 90 Crimp pin termination switches / indicators.

2.0 MOUNTING PROCEDURE

Prior to installation of switches/indicators onto the panel, the receptacle should be removed. This can be accomplished by turning receptacle mounting screw counterclockwise. It is important to note that the screw is captive and will not disengage itself from the receptacle completely (Figure 1).

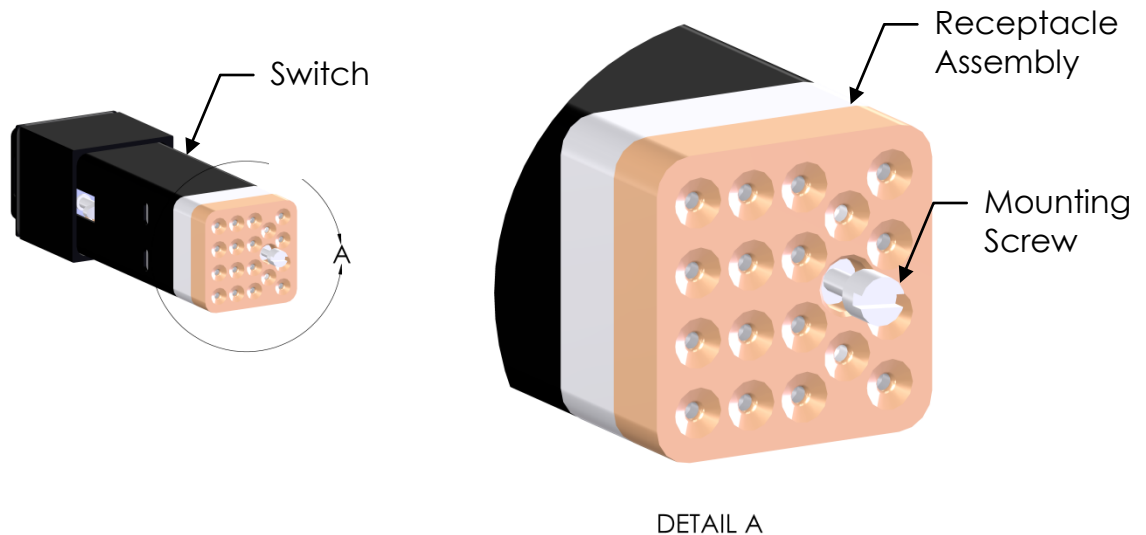


Figure 1

- 2.1. Once the switch/indicator has been installed properly using the switch locking cam nuts on both sides of the switch/indicator, replace receptacle back onto switch/indicator making sure that all crimp pins and mounting hole are properly aligned with the receptacle crimp pins and receptacle mounting screw respectively.

Note that there is a clocking slot on the housing and a clocking boss/protrusion on the receptacle to aid in/prevent misalignment during installation (Figure 2).

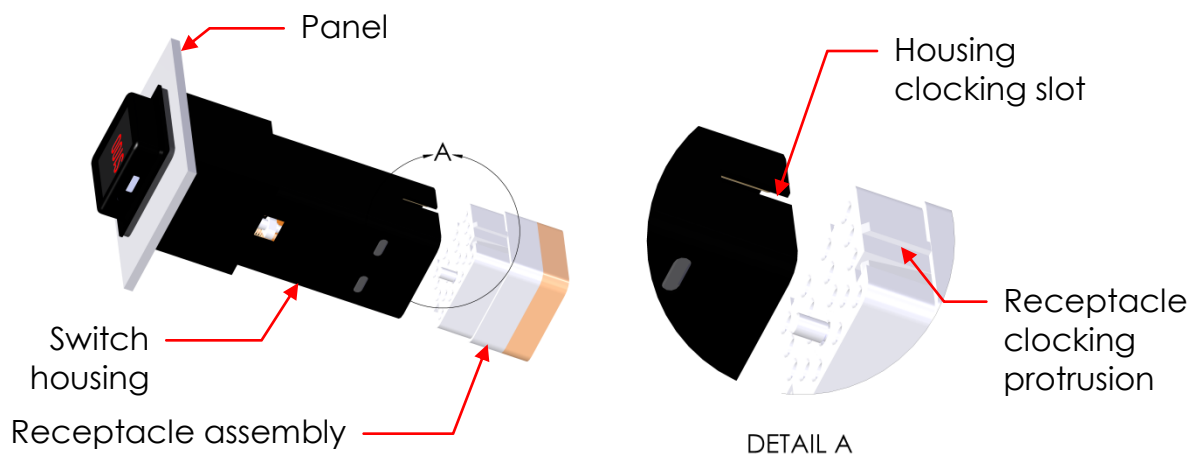


Figure 2

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2.2. While holding receptacle in place on switch/indicator, tighten receptacle mounting screw clockwise. Recommended torque is 10 ± 2 in-ounces (0.0703 ± 0.014 Nm).

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