	REVISION HISTORY					
REV.	DESCRIPTION	ER NUMBER	DATE	APPROVAL		
1.0	INITIAL RELEASE.	ER-48053	09/21/18	A.LETSO		

Documentation and specifications herein CUSTOMER 7 MORGAN, IRVINE CA 92618 www.stacosystems.com are the sole property of Staco Systems, Inc, issued in strict confidence, and shall Stacosystems TEL: (949) 297-8700 FAX: (949) 297-8749 not be used to reproduce, manufacture, or allow for the sale or transfer of design herein without the explicit and written permission of Staco Systems, Inc. All One Step Ahead **APPROVALS** DATE documentation and specifications herein shall be returned upon request, completion of work, and at end of or Drawn termination of contract to Staco Systems, A COMPONENTS CORPORATION OF AMERICA COMPANY A.LETSO 09/20/18 Inc. CHECKED THIRD ANGLE PROJECTION TECHNICAL BULLETIN, HOUSING REPLACEMENT FOR S100 SWITCH CAGE CODE DWG NO MGMT SIZE TOLERANCES 12522 TB-227 1.0 DECIMALS ANGLES FRACTIONS Α .X ± .03 .XX ± .010 .XXX ± .005 ± 1/2° SHEET DO NOT SCALE DRAWING SHEET 1 OF 3 NONE

1.0 PURPOSE

The purpose of this technical bulletin is to provide information regarding the \$100 crimp terminated housing change. Staco Systems replaced the extended housing (reference Figure 1) with a short housing (reference Figure 2). This change does not affect fit, form or function of the crimp version of the \$100 switch assembly.









Figure 1 Figure 2

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SEE SHEET 1	DO NOT SCALE DRAWING	NONE	WT	SHEET 2 OF 3	

2.0 SWITCH PART NUMBERS AFFECTED

This change affects the following \$100 Switch coded part numbers:

Indicator	1-pole	2-pole	4-pole
C10000	C11110	C12110	C14110
C10001	C11111	C12111	C14111
C10002	C11112	C12112	C14112
C10003	C11113	C12113	C14113
C10004	C11114	C12114	C14114
C10005	C11115	C12115	C14115
	C11120	C12120	C14120
	C11121	C12121	C14121
	C11122	C12122	C14122
	C11123	C12123	C14123
	C11124	C12124	C14124
	C11125	C12125	C14125
	C11210	C12210	C14210
	C11211	C12211	C14211
	C11212	C12212	C14212
	C11213	C12213	C14213
	C11214	C12214	C14214
	C11215	C12215	C14215
	C11220	C12220	C14220
	C11221	C12221	C14221
	C11222	C12222	C14222
	C11223	C12223	C14223
	C11224	C12224	C14224
	C11225	C12225	C14225

3.0 **EFFECTIVITY**

All \$100 Switch coded part number as shown above with a date code of 1835 or higher shall have the short housing as shown in Figure 2.

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